



FITTING INSTRUCTIONS FOR ECC0343R
RHS CLUTCH - ENGINE CASE COVER
HUSQVARNA SVARTPILEN 125 2021-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,

THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of allen keys to include 3mm, 4mm & 5mm <ul style="list-style-type: none"> • 8 and 10mm spanner or socket 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0343R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 40mm CAP HEAD BOLTS	3

FITTING DIAGRAM





FITTING INSTRUCTIONS

- Remove the belly pan from the motorcycle which covers a section of the OEM cover as shown in **Fitting Diagram**.
- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- To fit the R&G engine case cover remove the 3 x M6 engine case bolts arrowed in the **Fitting Diagram** on page 2, using an 8mm socket. Hold the Engine Case Cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0341R Engine Case Cover (item 1)**.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the 3 x supplied M6 cap head Bolts (**items 2**) according to Fitting Diagram through the Engine Case Cover and into the engine casing.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before riding.

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Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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NOTICE DE MONTAGE POUR ECC0343R
PROTECTION CARTER MOTEUR CÔTÉ DROIT
HUSQVARNA SVARTPILEN 125 2021-



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETÉS SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES INSTRUCTIONS.
NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT
PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS
REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA
MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES
BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :

WWW.RG-RACING.COM



<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clé Allen 3mm, 4mm & 5mm • Clé à cliquet + douille 8 et 10mm 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0343R PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES	1
ARTICLE 2	M6 x 1.00 x 40mm BOULONS	3

SCHÉMA DE MONTAGE



R&G Racing

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NOTICE DE MONTAGE

- Retirez le sabot moteur de la moto qui recouvre une section de la protection d'origine comme indiqué sur le schéma de montage.
- Assurez-vous que le moteur soit froid avant de procéder au montage de la protection R&G.
- Pour installer le couvercle du carter moteur R&G, retirez les 3 boulons M6 du carter moteur indiqués par les flèches dans le schéma de montage à la page 2, à l'aide d'une douille de 8mm. Tenez le couvercle du carter du moteur sans serrer sur le carter pour aider à identifier les bons trous. **NE PAS RETIRER TOUS LES BOULONS DU CARTER.**
- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle de carter moteur ECC0341R (article 1).
- Présentez le couvercle R&G sur le moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons R&G soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les 3 boulons à tête cylindrique M6 fournis (articles 2) selon le schéma de montage à travers le couvercle du carter du moteur et dans le carter du moteur.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- **REMARQUE**, pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- **ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.**
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.
- Vérifiez que tous les composants sont sécurisés et que tous les boulons soient bien serrés avant de rouler.

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