



FITTING INSTRUCTIONS FOR ECC0385R



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

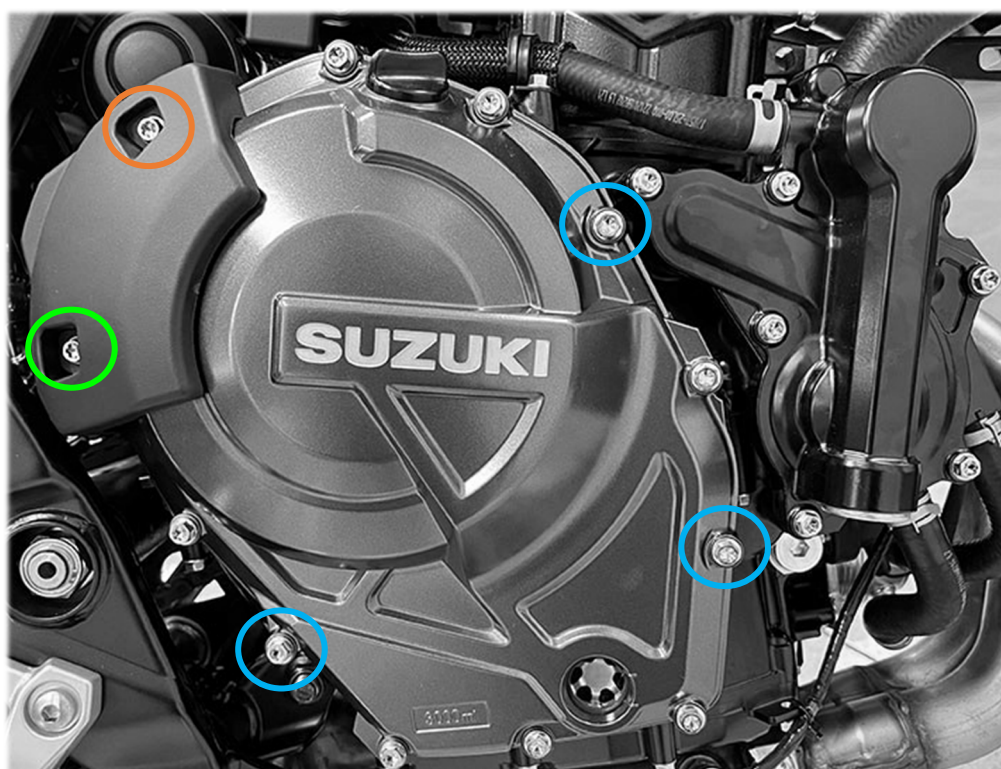


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
• 5mm Hex/Allen bit/socket • Torque wrench (Capable of 10Nm)	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0385R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6x1.00x40mm CAP HEAD BOLTS	4

FITTING PHOTO





FITTING INSTRUCTIONS

Make sure the engine is cold before proceeding to fit the R&G engine case cover.

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the engine case cover.
- Remove the five engine case bolts circled in the above in the fitting photo, taking note of which length bolt came out of which holes.
- Once removed, replace one of the bolts circled blue into the bolt hole circled in green.
As the OEM cover has been removed the longer bolt can be replaced for one of the shorter bolts.

- Remove the oil filler cap.
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing and then push on as far as it will go.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**

Please note:

To avoid cross threading: apply forwards pressure to the bolt while slowly rotating counter clockwise, listening and feeling for a click, then start tightening the bolt.

- Finally use a torque wrench set at **10Nm** (7 Lb/ft) to fully tighten each bolt.
- If any resistance is felt during the tightening stage, do not continue, remove the bolt and check for damage to threads.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- Check all components are secure and all bolts are tight before riding. ***R&G will accept no liability if the above procedures and torque settings are not followed.***

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Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



NOTICE DE MONTAGE POUR ECC0385R



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS
REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ**

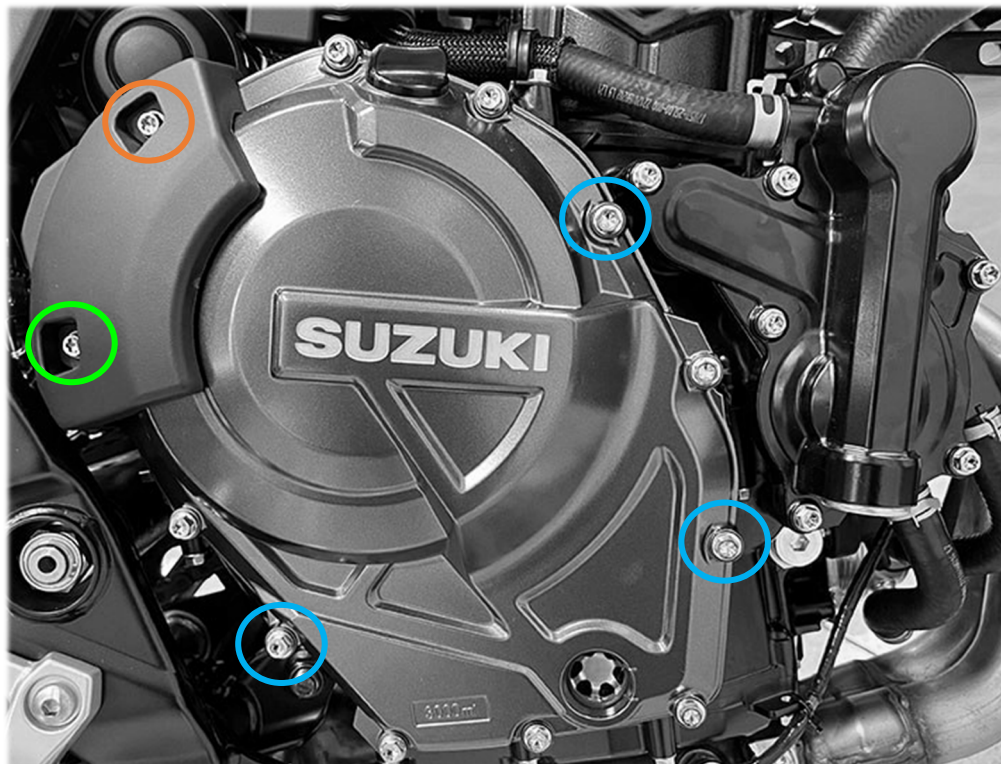


<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
• Clés Allen_5mm • Clé dynamométrique (Capacité 10Nm)	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0385R PROTECTION R&G AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6x1.00x40mm BOULONS	4

PHOTO DE MONTAGE





NOTICE DE MONTAGE

Assurez-vous que le moteur soit froid avant de procéder à la pose du couvercle de carter moteur R&G.

- Assurez-vous que les entretoises filetées pré-installées dans le carter soient serrées à la main contre l'intérieur du couvercle du carter moteur.
- Retirez les cinq boulons du carter moteur entourés sur la photo de montage ci-dessus, en notant la longueur de chaque boulon et son emplacement.
- Une fois retirés, replacez l'un des boulons entourés en bleu dans le trou entouré en vert.
- Le couvercle d'origine étant retiré, le boulon le plus long peut être remplacé par l'un des plus courts.
- Retirez le bouchon de remplissage d'huile.
- Positionnez le couvercle R&G sur le carter moteur avec précaution. Assurez-vous que les quatre trous de fixation du couvercle R&G soient alignés avec ceux du carter moteur, puis poussez-le à fond.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons uniformément pour mettre le couvercle en place. NE SERREZ PAS À FOND.

Note :

Pour éviter d'abimer le filetage : appliquez une pression vers l'avant sur le boulon tout en le faisant tourner lentement dans le sens antihoraire, en écoutant et en sentant un clic, puis commencez à serrer le boulon.

- Enfin, utilisez une clé dynamométrique réglée à 10 Nm (7 lb/pi) pour serrer complètement chaque boulon.
- Si vous rencontrez une résistance lors du serrage, arrêtez-vous, retirez le boulon et vérifiez l'état du filetage.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, par exemple lors du nettoyage ou une fois par mois.
- REMARQUE : pour nettoyer ce produit, utilisez uniquement un chiffon doux et un nettoyant ménager doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, N'UTILISEZ PAS DE PRODUITS, CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DU COUVERCLE.
- Avant utilisation, vérifiez que tous les composants soient bien fixés et que tous les boulons soient serrés. R&G décline toute responsabilité si les procédures et les couples de serrage ci-dessus ne sont pas respectés.

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