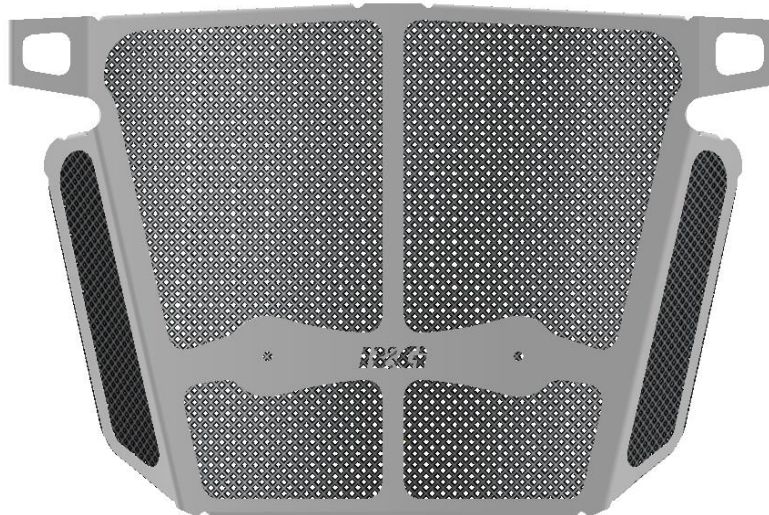




FITTING INSTRUCTIONS FOR DG0042 DOWNPIPE GRILLE
BMW F900R 2020-



PICTURE A

THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

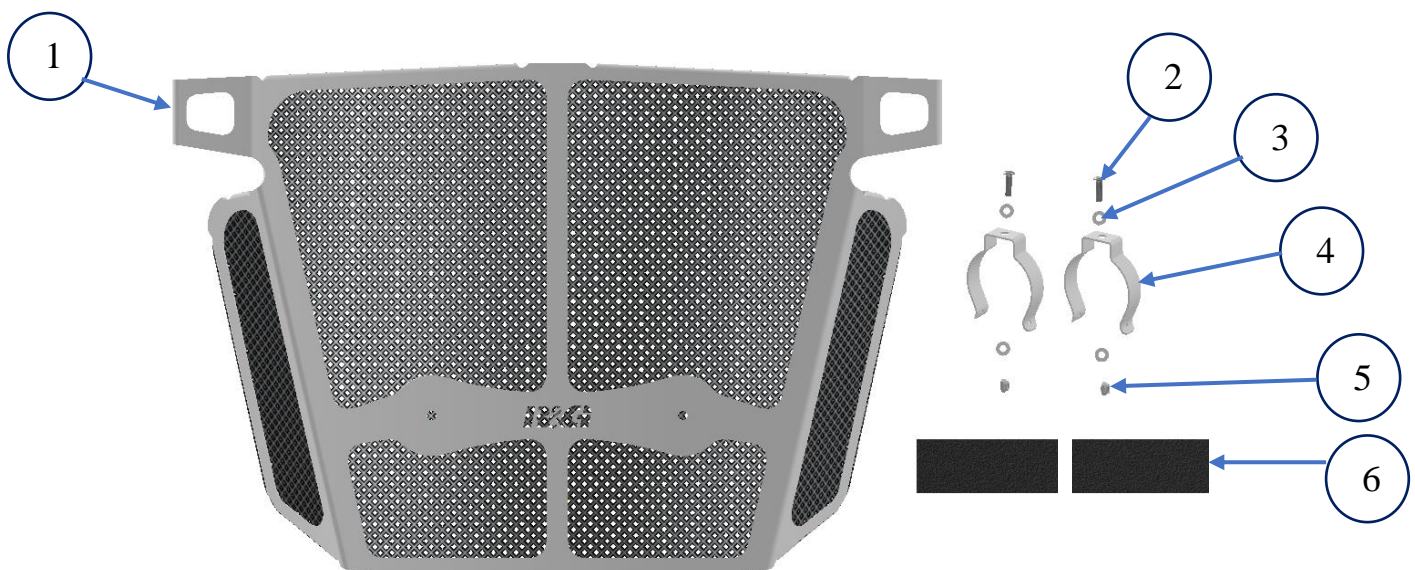
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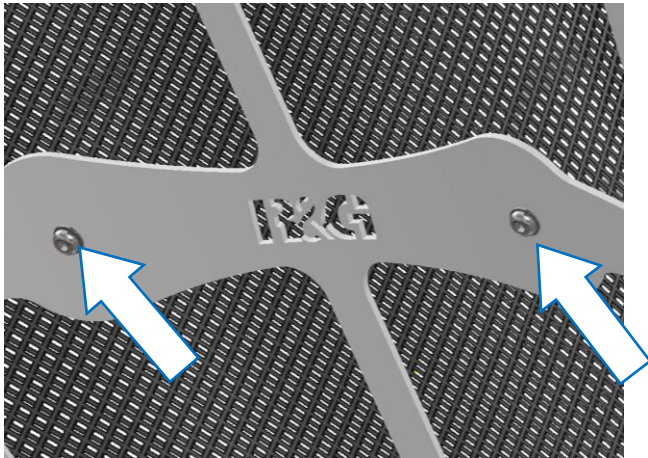
<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of metric Allen keys. • Set of metric Torx keys. <ul style="list-style-type: none"> • 8mm Spanner. • Small screwdriver. 	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

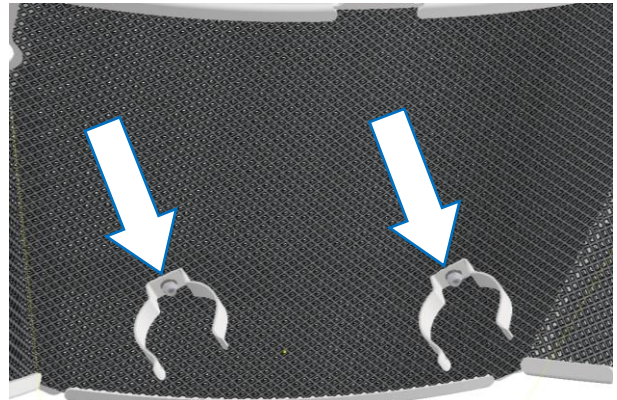
ITEM NO.	DESCRIPTION	QTY
ITEM 1	DOWNPIPE GRILLE (DG0042 FIN)	1
ITEM 2	M3 x 10 LONG BUTTON HEAD BOLTS	2
ITEM 3	M3 WASHERS	4
ITEM 4	SPRING CLAMP (F0029)	2
ITEM 5	M3 NYLOC NUTS	2
ITEM 6	100mm LENGTHS OF SELF-ADHESIVE FOAM	2



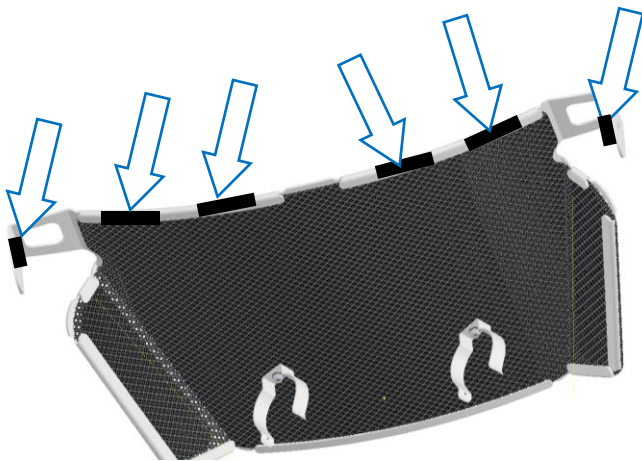
COMPONENT PARTS



PICTURE 1



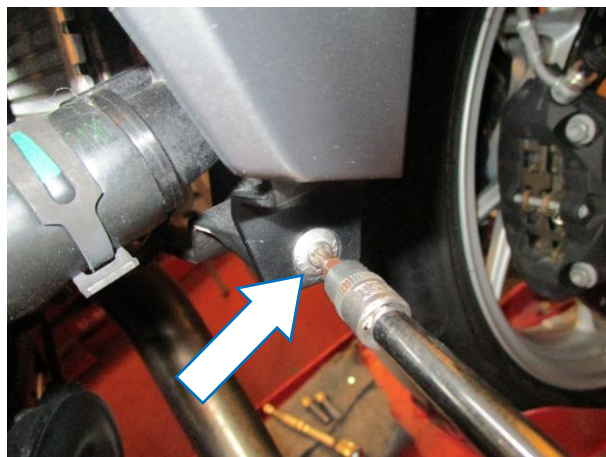
PICTURE 2



PICTURE 3



PICTURE 4



PICTURE 5



FITTING INSTRUCTIONS

- Place one of the M3 washers (**item 3**) onto each of the two M3 bolts (**item 2**) and place through the holes in the downpipe grille (**item 1**) as shown in **picture 1** (please note you may have to carefully move the mesh strands slightly with a small screwdriver to allow the bolts to pass through the component).
- Place the spring clips (**item 4**) onto the exposed end of both bolts and secure in position using the remaining M3 washers (**item 3**) and M3 self-locking nut (**item 5**) (do not fully tighten at this stage) as shown in **picture 2**.
- To fit the radiator guard to the bike, first cut the self-adhesive foam strip provided (**item 6**) into 10mm wide pieces and stick them to the back of the downpipe grille frame (**item 1**), so that they will sit between the down pipe grille and the radiator as shown in **picture 3**.
- Remove the two bolts arrowed in **pictures 4 and 5**.
- Offer the downpipe grille into position (between the mounting brackets and the panels) pushing the two spring clips onto the downpipes and re-use original bolts to secure the downpipe grille in position.
- Fully tighten the two spring clips when satisfied with the positioning.

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