



FITTING INSTRUCTIONS FOR ECC0309R
RHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

Racing Technique Ltd T/A R&G
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com

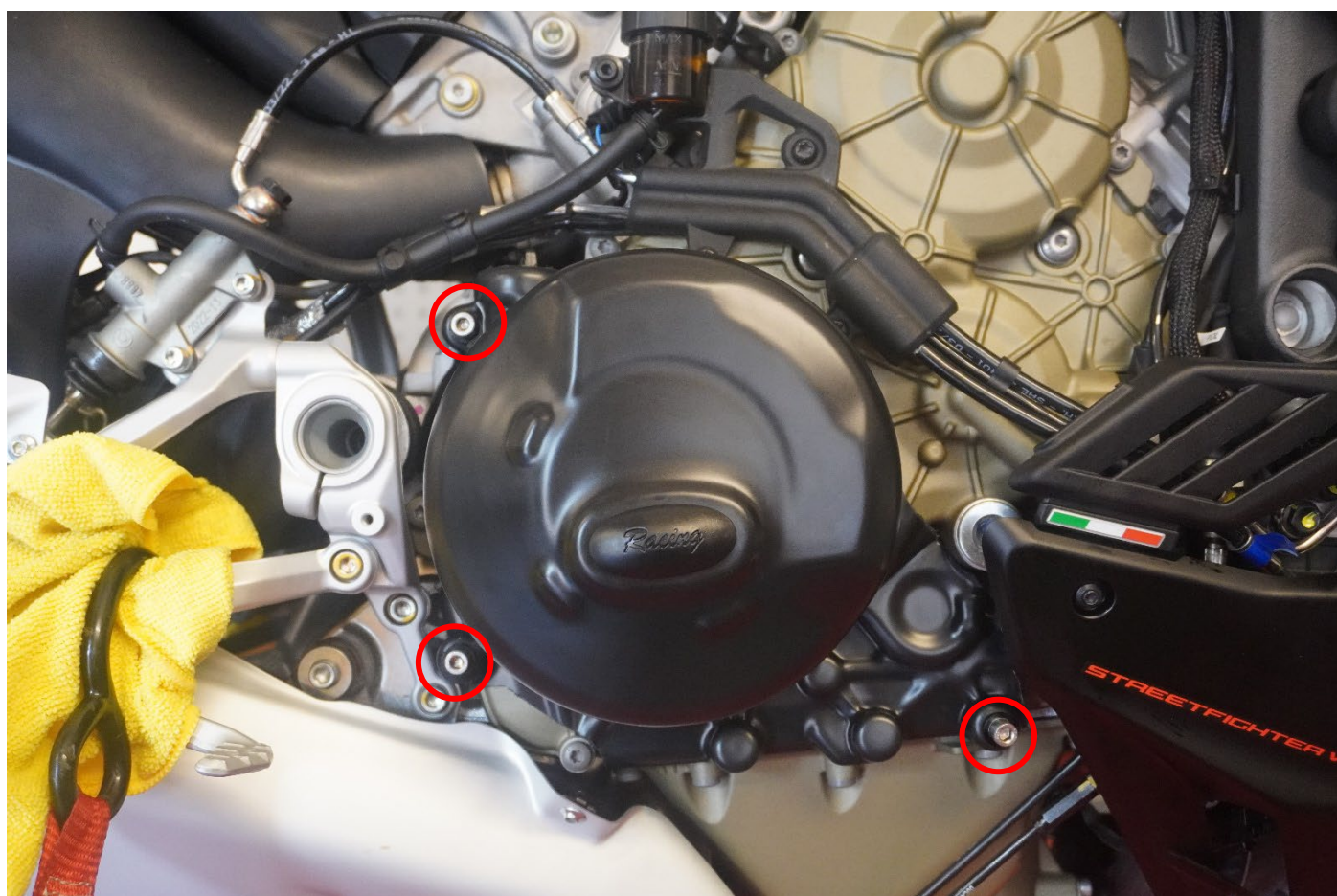


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none">• 5mm Allen key• 8mm spanner or socket	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0309R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 30mm CAP HEAD BOLTS	3

FITTING DIAGRAM



Racing Technique Ltd T/A R&G

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FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- To fit the R&G engine case cover remove the 3 x M6 engine case bolts arrowed in the **Fitting Diagram** on page 2. Hold the Engine Case Cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0309R Engine Case Cover (item 1)**.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the 3 x supplied M6 cap head bolts (**items 2**) according to **Fitting Diagram** through the Engine Case Cover and into the engine casing.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before riding.

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NOTICE DE MONTAGE POUR ECC0309R
PROTECTION CARTER MOTEUR CÔTÉ DROIT



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VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDUEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

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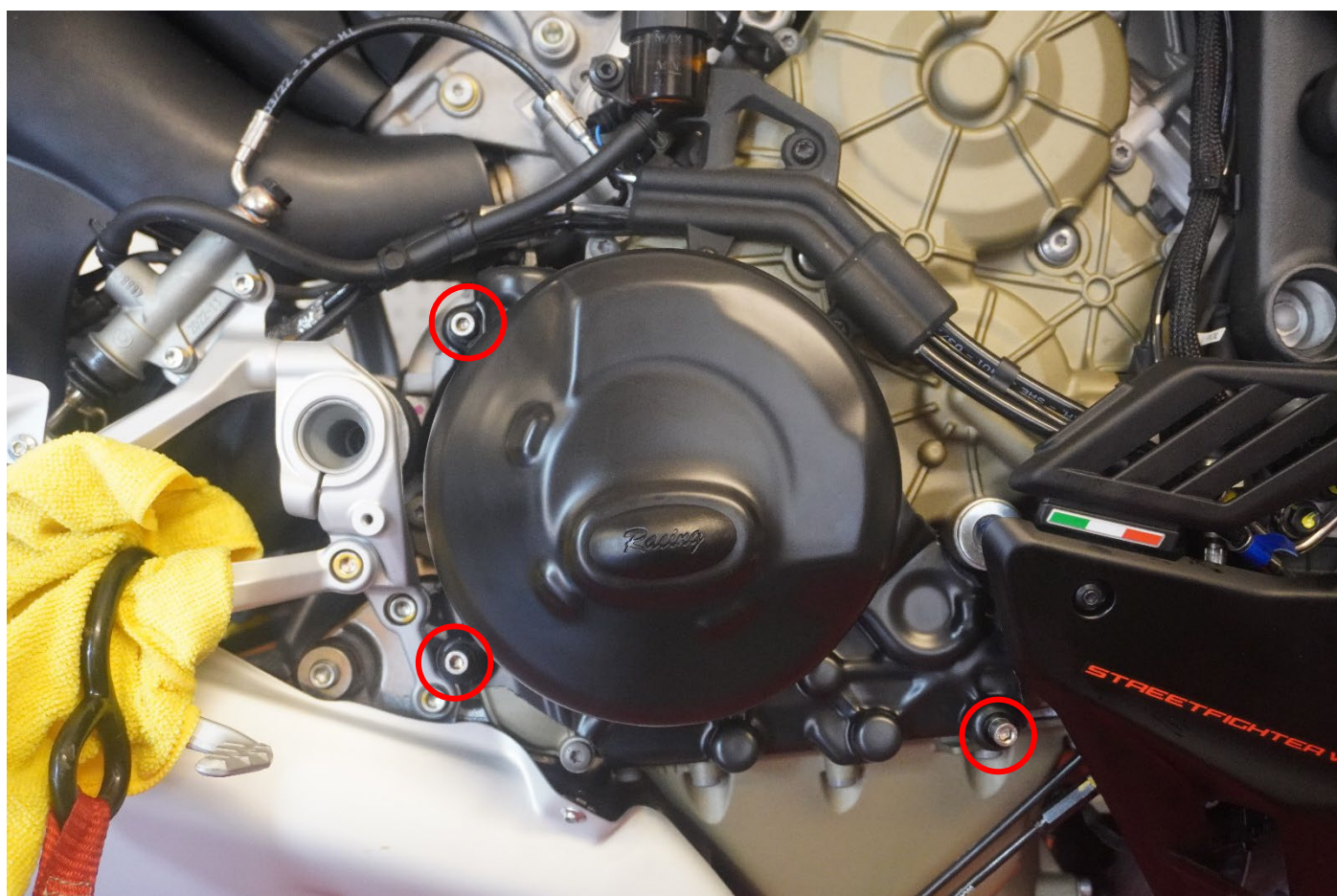


<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clé Allen 5mm • Clé dynamométrique 8mm 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0309R PROTECTION CARTER MOTEUR + ENTRETOISES	1
ARTICLE 2	M6 x 1.00 x 30mm BOULONS	3

SCHÉMA DE MONTAGE



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NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid avant de procéder au montage de la protection R&G.
- Pour installer la protection carter moteur R&G, retirez les 4 boulons M6 du carter moteur fléchés sur le schéma de montage à la page 2. Maintenez le couvercle du carter moteur sans serrer sur le carter pour aider à identifier les bons trous. **NE PAS RETIRER TOUS LES BOULONS DU CARTER.**
- Assurez-vous que les entretoises filetées préinstallées dans le carter sont serrées à la main contre l'intérieur du couvercle du carter moteur ECC0300R (article 1).
- Présentez le couvercle R&G sur le moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons R&G soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les 3 x boulons M6 (**articles 2**) selon le schéma de montage à travers le couvercle du carter du moteur et dans le carter du moteur.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE, pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient bien serrés avant de rouler.

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FITTING INSTRUCTIONS FOR ECC0443 LHS ENGINE CASE COVER



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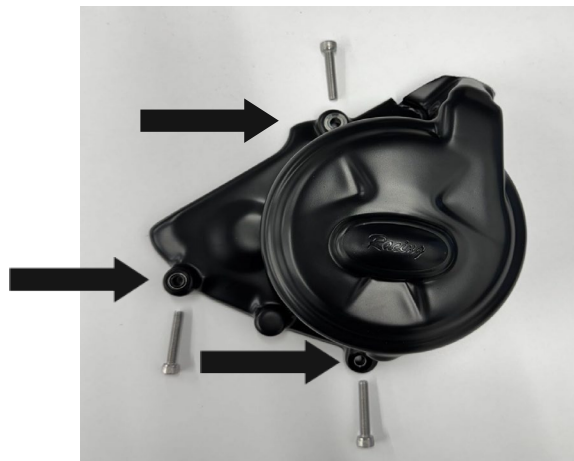


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys • T30 Torx Bit • Suitable Torque Wrench • Metric Socket Set 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED	1
ITEM 2	M6 x 35mm CAP HEAD BOLTS	3

FITTING PICTURES



Picture 1



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the three M6 engine case bolts in the positions arrowed in **Picture 1**. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case in the orientation shown in **Picture 1**.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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MOTEUR GAUCHE



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BOULONS, ELLES PEUVENT ÊTRE JETÉES.

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<ul style="list-style-type: none"> • Clés Allen • Clé Torx T30 • Clé dynamométrique • Clé métrique 	<p>M4 BOULON = 8Nm</p> <p>M5 BOULON = 12Nm</p> <p>M6 BOULON = 15Nm</p> <p>M8 BOULON = 20Nm</p> <p>M10 BOULON = 40Nm</p> <p>M12 BOULON = 40Nm</p>

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	R&G PROTECTION CARTER MOTEUR AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6 x 35mm BOULONS	3

PHOTOS DE MONTAGE

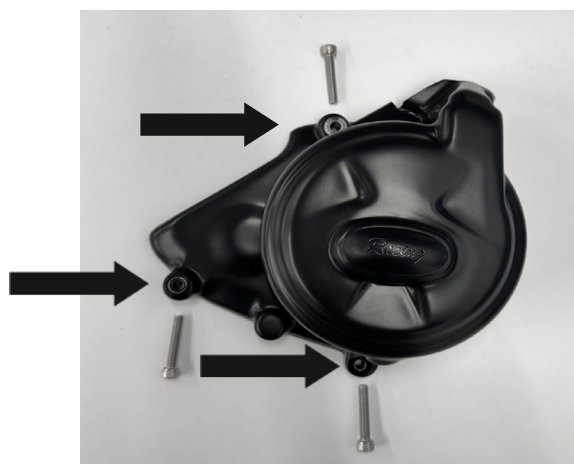


Photo 1



NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid avant de procéder à la pose de la protection R&G.
- Pour installer le couvercle R&G, retirez les trois boulons M6 du carter moteur aux emplacements indiqués par les flèches sur la photo 1. Maintenez le couvercle sans serrer sur le carter pour identifier les boulons corrects. **NE RETIREZ PAS TOUS LES BOULONS DU CARTER.**
- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois boulons R&G soient alignés avec les trous du carter moteur, puis appuyez à fond.
- Insérez les boulons dans le couvercle du carter moteur, comme indiqué sur la photo 1.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons uniformément afin de bien fixer le couvercle. **NE SERREZ PAS COMPLÈTEMENT.**
- Enfin, utilisez une clé dynamométrique de 10 N/m (7 lb/pi) pour serrer complètement.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, par exemple lors du nettoyage ou une fois par mois.
- R&G décline toute responsabilité en cas de non-respect de la procédure et des couples de serrage ci-dessus.

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