



FITTING INSTRUCTIONS FOR ECC0287PRO
LHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

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OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

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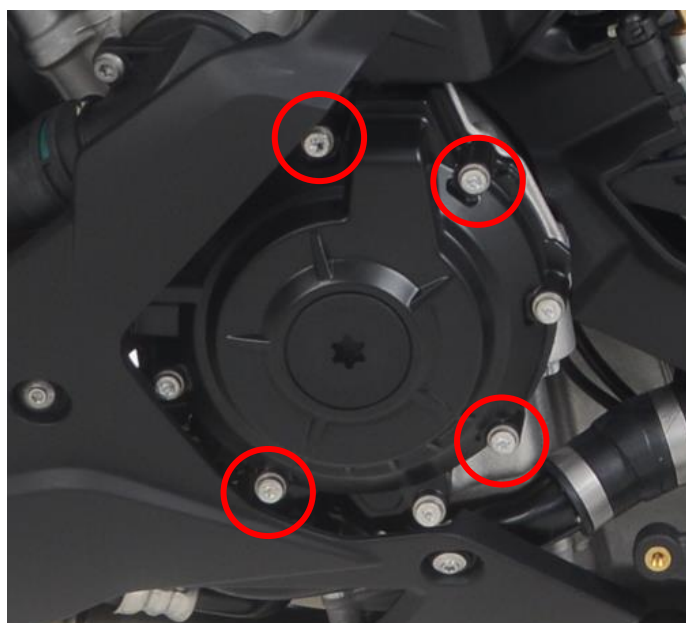
R&G
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
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<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0287PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 45mm CAP HEAD BOLTS	4
ITEM 4	M6 x 12MM O/D WASHER	4
ITEM 5	M5 x 0.80 x 10mm CSK BOLTS	4



PICTURE 1



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Place an M6 washer (**Item 4**) over each of the provided bolts.
- Use the 4x M6 bolts (**Item 3**) provided to secure the engine case cover to the case.
- With a socket wrench tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**Item 5**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

ISSUE 2 – 14/05/2024 (MH)

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R&G RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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NOTICE DE MONTAGE POUR ECC0287PRO
PROTECTION CARTER MOTEUR CÔTÉ GAUCHE



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT
PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS
REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA
MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES
BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :
WWW.RG-RACING.COM



<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clés Allen 5mm • Clé à cliquet + douille • Clé dynamométrique 	<p>M4 BOULON = 8Nm</p> <p>M5 BOULON = 12Nm</p> <p>M6 BOULON = 15Nm</p> <p>M8 BOULON = 20Nm</p> <p>M10 BOULON = 40Nm</p> <p>M12 BOULON = 40Nm</p>

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	CECC0287PRO (PROTECTION CARTER MOTEUR R&G)	1
ARTICLE 2	ECS0179 (SKIDDER ASSEMBLY)	1
ARTICLE 3	M6 x 1.00 x 45mm BOULONS	4
ARTICLE 4	M6 x 12MM RONDELLES	4
ARTICLE 5	M5 x 0.80 x 10mm BOULONS	4

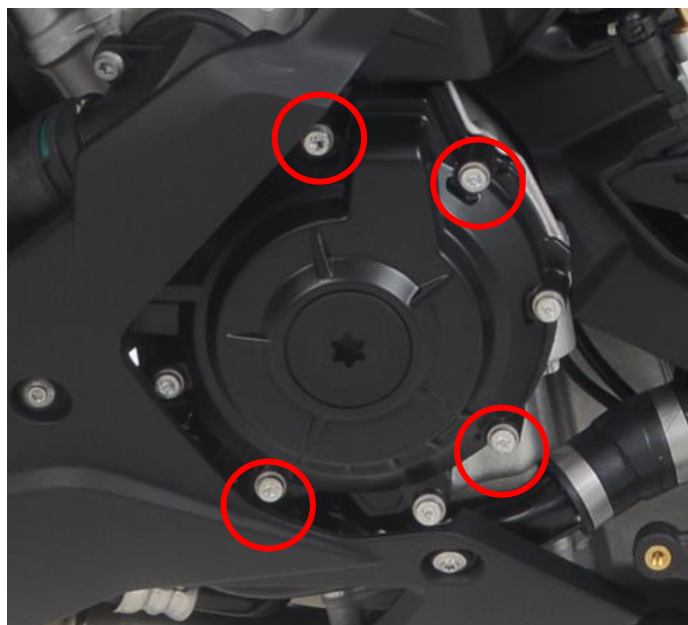


PHOTO 1



NOTICE DE MONTAGE

- Veuillez-vous assurer que le moteur soit froid avant de procéder au montage de la protection carter moteur R&G.
- Retirez les boulons fléchés sur la photo 1. NE RETIREZ PAS TOUS LES BOULONS DU CARTER MOTEUR.
- Placez une rondelle M6 (article 4) sur chacun des boulons fournis.
- Utilisez les 4 boulons M6 (article 3) fournis pour fixer le couvercle du carter moteur sur le moteur.
- À l'aide d'une clé, serrez les boulons uniformément pour mettre le couvercle en position. NE SERREZ PAS COMPLÈTEMENT À CE STADE.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7lb/ft) pour serrer complètement.
- Il est suggéré de vérifier le serrage des boulons de fixation lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si les procédures ci-dessus et le réglage du couple ne sont pas suivis.

REPLACEMENT DU DÉBUSQUEUR

Si votre débusqueur montre des signes d'usure et doit être remplacé, veuillez suivre les étapes suivantes :

- Retirez les 4 boulons (article 5) de l'arrière du couvercle du carter moteur, cela permettra de séparer le débusqueur du couvercle du carter moteur.
- Insérez le débusqueur de remplacement dans l'évidement en forme de débusqueur à l'avant du couvercle du carter moteur et fixez-le à l'aide de 4 boulons fournis avec le débusqueur de remplacement.

ISSUE 1 10/11/2023 (MH)

FITTING INSTRUCTIONS FOR ECC0289PRO **RHS CLUTCH CASE COVER**



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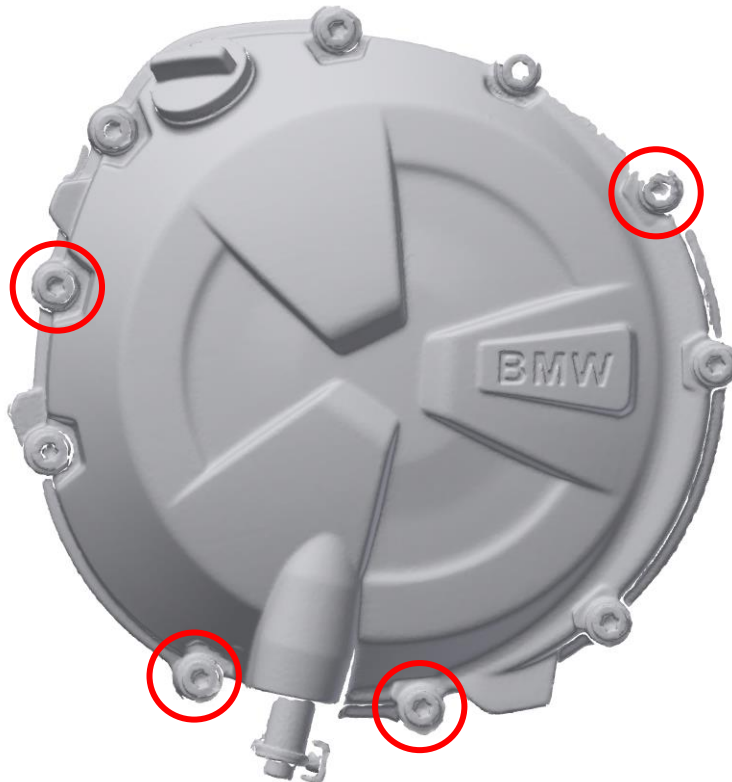
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<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0289PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 35mm CAP HEAD BOLTS	1
ITEM 4	M6 x 1.00 x 40mm CAP HEAD BOLTS	1
ITEM 5	M6 x 1.00 x 45mm CAP HEAD BOLTS	1
ITEM 6	M6 x 1.00 x 60mm CAP HEAD BOLTS	1
ITEM 7	M6 x 12MM O/D WASHER	4
ITEM 8	M5 x 0.80 x 10mm CSK BOLTS	4



PICTURE 1



PICTURE 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Place an M6 washer (item 7) over each of the provided bolts.
- Ensuring to follow the guide shown in picture 2, use the 4 x bolts (**ITEMS 3, 4, 5 & 6**) provided to secure **ITEM 1** as shown in **PICTURE 2**.
- With a socket wrench tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
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SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**ITEM 4**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder as shown on **Page 2** of this document.

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