



FITTING INSTRUCTIONS FOR KIT CP0177BL
APRILIA TUONO R 2006 ONWARDS - TOP ENGINE MOUNT



Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike

Offside (right hand side as you sit on the bike)

Parts included: 1 aluminium block R shaped, 1 crash protector, 1 M10 x 80 x 1.5p socket-headed cap bolt, 1 M10 x 110 x 1.5p socket-headed cap bolt, 1 M12 x 60 hex-headed bolt, 1 M12 washer, 2 x M10 rubber washers & 1 x M12 rubber washer.

- Remove plastic coolant bottle covers including filler cap cover
- Remove water bottle (no need to remove pipes - just undo bolts and pull forward)
- Remove both of the top engine bolts
- Using R&G aluminium block and the two M10 socket-headed cap bolts supplied, insert the bolts into the aluminium block. Use the longer bolt for the top hole.
- Take the 2 M10 rubber washers and fit 1 over each bolt up to block.
- Assemble block to bike and tighten bolts.
- Refit the water bottle.
- Offer up coolant tank cover and using a Dremel or similar tool remove interfering parts of cover until cover will fit
- When this is achieved, refit coolant cover and filler cover and tighten bolts.
- Take the 12mm hex-headed bolt and place washer over bolt. Place bolt through protector and take the M12 rubber washer and place over bolt and push up to protector.
- Fit to block.
- Tighten bolt until you feel some compression from inside the protector. Turn a little more so that you feel the compression increase slightly. Then apply a quarter turn. **Do not overtighten as damage can occur to the bike.**



Nearside (left hand side as you sit on the bike)

Parts included: 1 aluminium block triangular shaped, 1 crash protector, 2 M10 x 80 socket-headed cap bolts, 1 M12 x 60mm long hex-headed bolt, 1 M12 washer, 2 x M10 rubber washers & 1 x M12 rubber washer, 1 black spacer.

- Remove plastic oil filler cover and plastic oil tank cover
- Remove oil tank. Again just undo the bolts and drop it towards you to give enough room to get to bolts
- Remove both of the top engine bolts
- Using R&G aluminium block and the M10 x 80 socket-headed cap bolts supplied, insert M10 bolts into aluminium block. Place 1 M10 rubber washer over each bolt and push up to block..
- Fit assembly to bike and tighten.
- Refit the oil tank, note the later bikes with the aluminium water pipe needs the small black spacer to be fitted over the top stud before the tank goes on, this gives a little bit more clearance for the water pipe.
- Offer up oil tank cover and using a Dremel or similar tool remove interfering parts of cover until cover will fit
- When this is achieved, oil tank cover and filler cover and tighten bolts
- Take the 12mm hex-headed bolt and place washer over bolt. Place bolt through protector and take the M12 rubber washer and place over bolt and push up to protector.
- Fit to block.
- Tighten bolt until you feel some compression from inside the protector. Turn a little more so that you feel the compression increase slightly. Then apply a quarter turn. **Do not overtighten as damage can occur to the bike.**

Due to the risk of cross threading of bolts etc; we always recommend that our products be fitted by one of our official dealers or a qualified mechanic.

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